

# **An Experiment On Behaviour Of Mineral Admixture On Strength And Durability Of Concrete**

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## **ABSTRACT**

Concrete is the most normally utilized development material. The expansion of mineral admixture in concrete has drastically expanded alongside the improvement of solid industry, because of the thought of cost sparing, vitality sparing, natural assurance and protection of assets. High performance Concrete (HPC) is the most recent advancement in concrete. It has become progressively well known nowadays and is being utilized in numerous esteemed activities. Mineral admixtures, for example, fly debris, rice husk debris, metakaolin, silica fume and so on are all the more generally utilized in the improvement of HPC blends. Expansion of such materials has demonstrated the enhancements in the quality and toughness properties of cement. The improved pore structure of HPC is predominantly accomplished by the utilization of concoction and mineral admixtures. In the present examination the impact of mineral admixtures on the toughness properties of HPC is researched. A control blend with no mineral admixtures having a compressive quality was planned of 70MPa and one blend is set up by supplanting concrete with 10% silica fume+ 15% fly debris the functionality tests were completed on the crisp blend. Durability properties are controlled by directing water absorption test and carbonate test.

**Key words:** High performance concrete, Mineral admixtures, Durability

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Date of Submission: 07-05-2022

Date of acceptance: 22-05-2022

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## **I. INTRODUCTION**

Concrete is a comprehensively acknowledged development material with its development inviting properties, for example, quality, sturdiness, flexibility and accessibility. Till as of late the quality of cement was the important rule for the exhibition of solid structures. Superior cement is characterized as solid that meets unique execution and consistency necessities that can't generally be accomplished routinely by utilizing customary materials and typical blending, setting, and restoring rehearses. Accordingly, an elite cement is a solid wherein certain qualities are created for a specific application and condition. For instance, solid that gives considerably improved strength under extreme help conditions, remarkable properties at prior ages, or significantly upgraded mechanical properties are potential HPCs.

The expansion of mineral admixture in concrete has significantly expanded alongside the advancement of solid industry, because of the thought of cost sparing, vitality sparing, ecological assurance and protection of assets. In any case, ecological concerns both as far as harm brought about by the extraction of crude material and carbon dioxide discharge during concrete assembling have carried weights to diminish concrete utilization by the utilization of advantageous materials. Blend extents for HPC are affected by numerous variables, including determined execution properties, locally accessible materials nearby experience, individual inclinations and cost. The HPC does not require special ingredients or special equipment's except careful design and production.

Keeping every one of these things in see, an endeavor has been made in the present paper to think about different properties to be specific functionality, compressive quality and strength of M70 grade HPC blends have likewise demonstrated better protection from the assault of synthetic substances, for example, chlorides and sulfates when the HPC blends were presented to postulations compound for 180 days time frame.

Among the compound admixtures, super plasticizers start things out in light of the fact that their volume of utilization in concrete as the biggest of all. This sort of admixture causes DE flocculation of concrete grains and this is the procedure by which the concrete grains in suspension of water can recoup their underlying grain size. This property, combined with the expansion of mineral admixture especially silica seethe, empowers cement to accomplish high quality without loss of usefulness.

II. EXPERIMENTAL INVESTIGATION

Properties Of Material

- Cement
- Fine aggregate
- Coarse aggregate
- Water
- Chemical Admixtures
- Mineral Admixtures

2.5 Mineral admixtures

The major difference between conventional cement concrete and HPC is essentially the use of mineral admixtures in the latter. Some of the mineral admixtures are

- Silica fume
- Fly ash

Mineral admixtures like fly ash, silica fume etc. go about as pozzolonic materials just as fine fillers, along these lines the microstructure of the solidified concrete framework gets denser and more grounded. Pozzolans assume a significant job when added to Portland concrete since they as a rule increment the mechanical quality and solidness of solid structures. The term pozzolan alludes to a silicious material which was finely separated for and within the sight of water, will respond synthetically with calcium hydroxide to shape cementitious mixes. The most significant impact to the cementitious glue microstructure are changes in pore structure created by the decrease in the pore size brought about by the pozzolanic responses and the impediment of pores and voids by the activity of the better grains (physical or filled impacts).

2.5.1 Fly Ash

Fly Ash is a result of coal ignition. In this examination class 'C' fly debris gathered from Mettur Thermal force plant was utilized Conforming to ASTM Class F. Its Specific gravity is 2.5

2.5.2 Silica Fume

Silica Fume is a side-effect coming about because of the decrease of high immaculateness quartz with charcoal in an electric circular segment heater during the silicon metal or ferrosilicon compounds. Its Specific gravity is 2.2.

2.2.3.MIX PROPORTION

General:

Blend configuration is the way toward choosing appropriate elements of the solid and deciding their relative extent with object of delivering concrete having certain base attractive properties like functionality in crisp state least alluring and strength in solidified state.

Table 3.1 Mix Proportions

Mix designation	Mix combinations
CC	C + FA + CA
Mix 1	(C+10% SF)+FA+CA
Mix 2	(C+10% SF+15% FA) +FA+CA

Table 3.3 Mix composition of partial replacement in concrete:

Materials	Controlled mix	Mix Having 15% Fly Ash & 10% Silica Fume
Cement	402kg/m <sup>3</sup>	301.5kg/ m <sup>3</sup>
Water	141kg/m <sup>3</sup>	141kg/m <sup>3</sup>
Fine aggregate	696.95 kg/m <sup>3</sup>	578kg/m <sup>3</sup>
Flyash	0	60.30kg/m <sup>3</sup>
Silica Fume	0	40.20kg/m <sup>3</sup>
Coarse aggregate	1075 kg/m <sup>3</sup>	1075 kg/m <sup>3</sup>
Admixture	2.67kg/m <sup>3</sup>	2.67kg/m <sup>3</sup>
Water cement ratio	0.35	0.35

### III. RESULT AND DISCUSSION

#### 1. Compressive strength test

Testing of solidified cement is significant for controlling the nature of cement. The fundamental motivation behind testing solidified cement is to affirm that the solid has created required quality. The compressive quality is one of the most significant properties of solidified cement and as a rule it is the trademark an incentive for grouping of cement in different codes. Compression trial of shapes is the most widely recognized test directed on solidified cement since it is a simple test to perform and a large portion of the alluring properties of cement are relatively identified with its compressive strength. The pressure test was completed on cubical example of size 150mm x 150mm x 150mm in a pressure testing machine of limit 1000kN, at a stacking pace of 14N/mm every moment according to IS 516:1959 determination. The test was done on the two blends for deciding seventh day, multi day compressive quality.

**Table 4.1 Compressive Strength at 7 and 28 Days**

Water curing (Days)	Compressive strength for HPC Mixes (N/mm <sup>2</sup> )	
	Controlled mix	Fly ash & Silica Fume added mix
7	42	40
28	72	75

#### 2. Split tensile strength

The split tensile test is a notable circuitous test utilized for deciding the rigidity of cement. Test was done on solid chamber of size 150mm x 300mm according to IS 5816:1999 particular. In split elasticity test, solid chamber was set with its pivot even, between the stacking surface of a pressure testing machine and the heap was applied until the disappointment happened because of a parting in the plane, containing the vertical width of the example. The split rigidity was resolved for HPC blends following multi day water relieving.

**Table 4.2 Split tensile strength for various HPC mixes at 28 days**

Mix	Average split tensile strength (N/mm <sup>2</sup> )
Controlled mix	5.8
Mix with fly ash and silica fume	4.3

#### 3. Deflection of beam

The shafts were basically bolstered at the two finishes with concentrated point stacking framework and the bars exposed to static stacking. The beam of size 0.15 m x 0.18 m x 1.2 m were cast with the following reinforcement 5 quantities of 10mm width bars was utilized as principle support, 2 numbers at top and 3 numbers at base. 8 mm breadth stirrups divided 130 mm focuses were utilized as shear support.

**Table 4.3 Deflection of beam with controlled mix**

S.No	Load (kN)	Deflection at mid span (mm)		
		Beam 1	Beam 2	Beam 3
1	0	0	0	0
2	2	1.7	0.9	1.3
3	4	2.3	2.1	2.4
4	6	3.8	3.3	3.7
5	8	4.7	4.2	4.8
6	10	5.4	5.7	5.5
7	12	6.3	6.1	6.7
8	14	7.0	7.9	7.6
9	16	8.1	9.1	8.2
10	18	9.4	10.2	9.1
11	20	11.1	12.0	10.7
12	22	12.4	13.3	11.8
13	24	13.3	14.3	13.1
14	26	16.0	16.8	15.3
15	28	21.1	23.1	20.2
16	30	25.8	29.2	25.6
17	32	31.5	-	-

**Table 4.4 Deflection of beam with design mix**

S.No	Load (kN)	Deflection at mid span (mm)		
		Beam 1	Beam 2	Beam 3
1	0	0	0	0
2	2	1.8	1.3	1.6
3	4	3.1	2.8	3.1
4	6	4.2	4.4	4.2
5	8	5.1	5.2	5.3
6	10	6.3	6.0	6.5
7	12	7.5	7.1	7.3
8	14	8.7	8.3	8.6
9	16	9.5	9.1	9.4
10	18	10.7	10.6	10.7
11	20	11.9	12.2	11.5
12	22	13.2	13.4	12.9
13	24	15.8	15.0	15.0
14	26	17.9	17.5	17.1
15	28	23	23.1	19.9
16	30	32	29.2	25.0
17	32	32.3	33.2	34
18	34	-	36.1	36.5

**4. Carbonation test**

For carbonation, the example needs to uncover into regular air and daylight for 28 days subsequent to relieving in the crisp water. The example at that point need to broken by utilizing pressure testing machine and applying phenolphthalein along the messed up side. The zone experiences carbon assault will be changes to pink shading in a split second.

**Table 4.5 Carbonate attack on various HPC mixes**

Mix	Depth of penetration (mm)
Controlled mix	3
Design mix	2

**5. Water absorption test**

For water assimilation test, dry and wet load of example need to discover following 28 days relieving. By finding of the dry load from wet weight, the water ingestion can be discovered. From the outcome, the level of water ingestion can be discover.

**Table 4.6 Water absorption for various HPC mixes**

Mix	Avg dry wt of cube (kg)	Avg wet wt of cube (kg)	Water absorption (%)
Controlled mix	8.227	8.660	5.27
Design mix	8.890	9.157	3.00

**IV. CONCLUSION**

- The inclusion of the mineral admixtures significantly influences the compressive strength of HPC mixes. The fly ash and silica fume added mix exhibited a strength lower than controlled mix at initial ages but the rate of strength development for the mix was found to increase at 28 days compare to controlled mix.
- In case of split tensile strength at 28 days, controlled mix showed the maximum value compared to other mix. The ultimate load carrying capacity found to be more for design mix than that of controlled mix while comparing the values.

- In the case of carbonate attack test the carbonate penetration was reduced by the addition of mineral admixtures. Comparing the depth corresponding to 56 days carbonate exposure the rate of penetration was found to be minimum for design mix.
- The inclusion of the mineral admixtures significantly influences the water absorption of HPC mixes. The fly ash and silica fume added mix observed water lower than controlled mix after 28 days of curing.

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